



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.4001

Job Sheet 171540



Part No: 646.4001

Job Qty: 1 ea

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/16/18	2/16/18	0.00	0.00	Start Up Stores/Pkg-1		MAR 09 2018
110	Packaging	1 pcs	2/16/18	2/16/18	0.00	0.00	Packaging1-1		MAR 09 2018
120	QC	1 pcs	2/16/18	2/16/18	0.00	0.00	QC4		
125	DC	1 pcs	2/16/18	2/16/18	0.00	0.00	DC		
130	Packaging	1 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	2/16/18	2/16/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP 646.4001

Descriptions: 130 - Identify and pack for shipping as per PPP 646.4001 Location: Eg102

DAS
21 MAR 12 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	90-Start up Operation	FM137700
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation	5039651
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation	5039652
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5022034
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	90-Start up Operation	5022598

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Container No: S049531



Part: 646.4001

Job No: 171540

Serial No/Batch: S049531

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 03/09/18

646.2910	Deflector	1 Ea (1 ea)	90-Start up Operation	5022072
646.3001	Lower Cable Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5040509
646.3110	Channel	1 Ea (1 ea)	90-Start up Operation	5044090
646.3210	Support	1 Ea (1 ea)	90-Start up Operation	5027109
646.3301	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5040566
646.3510	Strut	1 Ea (1 ea)	90-Start up Operation	5031107
646.3511	Strut	1 Ea (1 ea)	90-Start up Operation	5036176
646.3610	Filler	1 Ea (1 ea)	90-Start up Operation	5021893
646.3710	Doubler	1 Ea (1 ea)	90-Start up Operation	5008104
646.3711	Clip	1 Ea (1 ea)	90-Start up Operation	5026777
646.3712	Clip	1 Ea (1 ea)	90-Start up Operation	F159863
646.3713	Gusset	1 Ea (1 ea)	90-Start up Operation	F159851
646.3714	Gusset	1 Ea (1 ea)	90-Start up Operation	5026731
646.3715	Strut Doubler	2 Ea (2 ea)	90-Start up Operation	F159860
646.3716	Gauge Bracket	1 Ea (1 ea)	90-Start up Operation	F159850
646.3717	Doubler	1 Ea (1 ea)	90-Start up Operation	F161668
646.3718	Custom Washer	2 Ea (2 ea)	90-Start up Operation	5026885
646.3719	Doubler	2 Ea (2 ea)	90-Start up Operation	5026761
646.3810	Bracket	2 Ea (2 ea)	90-Start up Operation	5026761 5036739
646.3811	Radius Block	1 Ea (1 ea)	90-Start up Operation	5027821
646.3812	Gusset Bracket	2 Ea (2 ea)	90-Start up Operation	5036884
646.3813	AS350 Strut Bracket	1 Ea (1 ea)	90-Start up Operation	5019883
646.3910	Shim	4 Ea (4 ea)	90-Start up Operation	5027801
646.3911	Shim	1 Ea (1 ea)	90-Start up Operation	5027797
646.3912	Shim	4 Ea (4 ea)	90-Start up Operation	5027803
646.3913	Shim	1 Ea (1 ea)	90-Start up Operation	126060
646.9410	Shim	1 Ea (1 ea)	90-Start up Operation	F140671
647.0112	Strut Bracket	2 Ea (2 ea)	90-Start up Operation	5041557
647.7703	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5034597
650.9201	Eyelet Bracket Assembly	2 Ea (2 ea)	90-Start up Operation	5035800
AN3-11A	Bolt	10 Ea (10 ea)	90-Start up Operation	5014746
AN3-12A	Bolt	2 Ea (2 ea)	90-Start up Operation	F153854
AN3-13A	Bolt	1 Ea (1 ea)	90-Start up Operation	5003045
AN3-3A	Bolt	4 Ea (4 ea)	90-Start up Operation	5015688
AN3-4A	Bolt	10 Ea (10 ea)	90-Start up Operation	5014388
AN3-5A	Bolt	2 Ea (2 ea)	90-Start up Operation	5013737
AN3-6A	Bolt	2 Ea (2 ea)	90-Start up Operation	5000530
AN316C4R	Nut, Jam	2 Ea (2 ea)	90-Start up Operation	5019359
AN44-5A	Eyebolt	2 Ea (2 ea)	90-Start up Operation	5019400
AN4C7A	Bolt	2 Ea (2 ea)	90-Start up Operation	F1138246-0
AN665-34R	Clevis	2 Ea (2 ea)	90-Start up Operation	5000540
CCR264SS3-02	Cherry Rivet	36 Ea (36 ea)	90-Start up Operation	5019421
CR3213-5-3	Cherry Rivet	14 Ea (14 ea)	90-Start up Operation	5023372
MS20426AD5-7	Rivet	2 Ea (2 ea)	90-Start up Operation	F1133922-30
MS20470AD5-5.5	Rivet	8 Ea (8 ea)	90-Start up Operation	F1134063
MS20470AD5-6	Rivet	8 Ea (8 ea)	90-Start up Operation	F124089
MS20470AD5-7	Rivet	3 Ea (3 ea)	90-Start up Operation	F123425

MS21042-08	Use Ms21042L08	2 Ea (2 ea)	90-Start up Operation	5016879	600.1012
MS21042L3	Nut	63 Ea (63 ea)	90-Start up Operation	5037284-1	
MS21042L4	Nut	2 Ea (2 ea)	90-Start up Operation	5016351	5022034 1X
MS21047-3	Nut Plate	18 Ea (18 ea)	90-Start up Operation	5016884	
MS24693-C278	Screw	5 Ea (5 ea)	90-Start up Operation	5016502	exp. 03/2018
MS24694-S51	Screw	5 Ea (5 ea)	90-Start up Operation	5004859	
MS24694-S54	Screw	2 Ea (2 ea)	90-Start up Operation	5024480	
MS24694-S55	Screw	3 Ea (3 ea)	90-Start up Operation	FN138621.0	
MS27039-08-13	Screw	2 Ea (2 ea)	90-Start up Operation	5019320-1	
MS27039-1-10	Screw	2 Ea (2 ea)	90-Start up Operation	5006970	
MS27039-1-12	Screw	6 Ea (6 ea)	90-Start up Operation	5027544	600.0990 5039651
MS27039-1-16	Screw	24 Ea (24 ea)	90-Start up Operation	5027545	
MS27039-1-19	Screw	22 Ea (22 ea)	90-Start up Operation	5024444	600.0991 5039652
MS27039-1-20	Screw	2 Ea (2 ea)	90-Start up Operation	5006880	
MS27039-1-21	Screw	4 Ea (4 ea)	90-Start up Operation	FN1279044	1X
NAS1149F0332P	Washer	144 Ea (144 ea)	90-Start up Operation	5020603	
NAS1149F0363P	Washer	2 Ea (2 ea)	90-Start up Operation	5027738	
NAS1149F0432P	Washer	4 Ea (4 ea)	90-Start up Operation	5034412	exp. 07/2018
NAS1149FN832P	Washer	4 Ea (4 ea)	90-Start up Operation	5020604	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.0129	8	520	0
	600.0990	1	6	0
	600.0991	1	6	0
	600.1012	1	42	0
	600.1013	5	85	0
	646.2910	1	8	0
	646.3001	1	0	0
	646.3110	1	3	0
	646.3210	1	7	0
	646.3301	1	6	0
	646.3510	1	27	0
	646.3511	1	16	0
	646.3610	1	18	0
	646.3710	1	25	0
	646.3711	1	13	0
	646.3712	1	27	0
	646.3713	1	23	0
	646.3714	1	25	0
	646.3715	2	60	0
	646.3716	1	20	0
	646.3717	1	25	0
	646.3718	2	32	0
	646.3719	2	10	0
	646.3810	2	33	0
	646.3811	1	12	0
	646.3812	2	28	0
	646.3813	1	24	0
	646.3910	4	24	0

646.3911	1	14	0
646.3912	4	26	0
646.3913	1	28	0
646.9410	1	32	0
647.0112	2	82	0
647.7703	2	24	0
650.9201	2	13	0
AN3-11A	10	454	0
AN3-12A	2	66	0
AN3-13A	1	20	0
AN3-3A	4	302	0
AN3-4A	10	370	0
AN3-5A	2	323	0
AN3-6A	2	197	0
AN316C4R	2	56	0
AN44-5A	2	25	0
AN4C7A	2	139	0
AN665-34R	2	54	0
CCR264SS3-02	36	410	0
CR3213-5-3	14	288	0
MS20426AD5-7	2	1,265	0
MS20470AD5-5.5	8	469	0
MS20470AD5-6	8	343	0
MS20470AD5-7	3	233	0
MS21042-08	2	0	0
MS21042L3	63	2,093	0
MS21042L4	2	2,233	0
MS21047-3	18	668	0
MS24693-C278	5	110	0
MS24694-S51	5	334	0
MS24694-S54	2	166	0
MS24694-S55	3	117	0
MS27039-08-13	2	477	0
MS27039-1-10	2	419	0
MS27039-1-12	6	237	0
MS27039-1-16	24	380	0
MS27039-1-19	22	323	0
MS27039-1-20	2	93	0
MS27039-1-21	4	147	0
NAS1149F0332P	144	4,375	0
NAS1149F0363P	2	291	0
NAS1149F0432P	4	1,768	0
NAS1149FN832P	4	5,501	0

Part Specifications

Specifications could not be found.

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